# Formtool Engineering Services Limited

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# **Product Care Guide PCD Notching Tools**

Thank you for choosing our high-quality PCD notching tools! To maintain their exceptional performance, please follow these care instructions:

#### 1. Handling and Storage:

- Handle PCD tools with care to prevent chipping or damage to the diamond edges.
- Store tools in a protective case or tray, keeping them separate from other tools to avoid scratching.



## 2. Cutting Parameters:

- Use recommended cutting parameters to prevent excessive heat buildup during cutting.
- Ensure proper coolant usage to maintain PCD tool performance and prolong tool life.

#### 3. Lubrication:

- Apply suitable coolant or lubricant to the cutting area to minimize friction and heat.
- Verify that the coolant used is compatible with both the PCD material and the workpiece.

#### 4. Cleaning

- After use, clean tools gently with a soft brush and compressed air to remove chips and coolant residue.
- Avoid using harsh chemicals that could damage the PCD material.

#### 5. Inspections:

- Regularly inspect the PCD cutting edges for signs of wear, chipping, or damage.
- Replace tools with worn edges to ensure consistent cutting results.

## 6. Maintenance:

- Monitor the tool holder and arbour for wear or damage, replacing them as necessary for stable operation.
- Store PCD tools in a cool, dry environment to prevent exposure to humidity or corrosive substances.

## 7. Reconditioning and Sharpening:

- PCD tools can be professionally reconditioned by experts to restore their cutting performance.
- Do not attempt to sharpen PCD tools on your own, as specialized equipment and expertise are required.

#### 8. Technical Support:

- For any inquiries or challenges, contact our technical support team for expert guidance.
- We're here to assist with tool selection, application recommendations, and troubleshooting.

For further inquiries and support, contact us at <a href="mailto:info@formtool.co.nz">info@formtool.co.nz</a>

**Note:** This card provides general care tips for PCD Notching Tools. Please also visit our website at <a href="www.formtool.co.nz">www.formtool.co.nz</a> to learn more about our comprehensive range of notching tools and the expertise we bring to the roll shop industry or contact our customer support team.